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**RBEA62310-09**  
**Job Sheet 180663**



**Part No:** RBEA62310-09

**Job Qty:** 3 ea

**Part Name:** Bottom Weldment



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 7/11/18

**Job Tracking No:**

**Due Date:** 8/7/18

**Created By:** Logan David

**Type:** SOLD

**Description:**

**Note:** DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Start up Operation | 3 Ea  | 8/7/18     | 8/7/18   | 0.00      | 0.00    | Start Up Large Fab-7  |           | 15C      |
| 110   | Large Fab          | 3 pcs | 8/7/18     | 8/7/18   | 0.00      | 3.00    | Large Fab 3           |           | 15C      |
| 120   | QC                 | 3 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.00    | QC9                   |           | 15C      |
| 130   | Powdercoat         | 3 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.30    | Powdercoat13          |           | 15C      |
| 140   | QC                 | 3 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.00    | QC3                   |           | 15C      |
| 150   | Packaging          | 3 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.00    | Packaging3            |           | 15C      |
| 160   | QC21-SA            | 3 Ea  | 8/7/18     | 8/7/18   | 0.00      | 0.00    | QC21                  |           | 15C      |

Part Op 110 - Weld as per DWG

Descriptions: 130 - -Mask threads before painting

11/13/18 START: 11:15 OUT: 3:20 FINISH: 11:45

### Job BOM

| Part / Item  | Component Name | Quantity    | Operation              | Container           |
|--------------|----------------|-------------|------------------------|---------------------|
| RBEA62310-11 | Bottom Plate   | 3 Ea (1 ea) | 100-Start up Operation | 1-5054091/2-5098932 |
| RBEA62310-13 | LH All Thread  | 3 Ea (1 ea) | 100-Start up Operation | 5003552             |

### Job Allocations

| Operation              | Component Part | Required | Inventory | Allocated |
|------------------------|----------------|----------|-----------|-----------|
| 100-Start up Operation | RBEA62310-11   | 3        | 14        | 0         |
|                        | RBEA62310-13   | 3        | 0         | 0         |

### Part Specifications



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Plex 8/3/18 9:27 AM dart.logan.david

**Container No:** S116498



**Part:** RBEA62310-09

**Job No:** 180663

**Serial No/Batch:** S116498

**Revision:** 1A

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 11/09/18

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